MakerBot CloudPrint Slicing Software

You can make a free MakerBot CloudPrint account at https://cloudprint.makerbot.com/

1. When you sign in, select **Print Preparation** from the top menu.

2. Change the **Printer Type** to **Replicator+**.
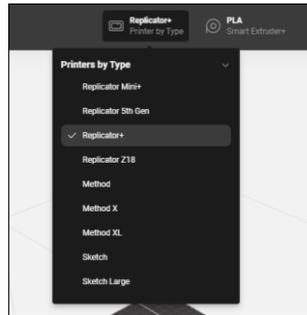
3. Select **Import**, then **File**. Select your .stl file from the File Explorer.
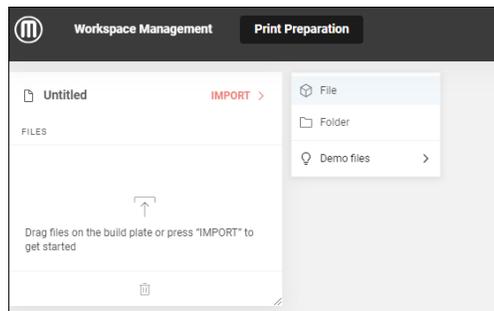
4. Once your file is imported, open the Print Settings menu on the right side. Review default settings and modify settings if desired.

   All files printed on the library's 3D printer **must have a raft**. Files also must have supports if the object requires supports.
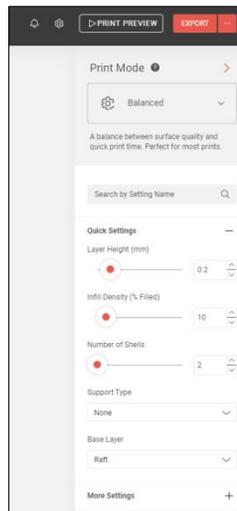
5. Click **Print Preview** in the top right to get an estimate of print time and filament. Files sent to the library for printing must be no longer than 4 hours.

6. Click **Export** to export the file. The exported file will be a .MAKERBOT file.